

PT-ROA-0/ PT-RO-A-1/ PT-RO-A-2 Series

Comply with SIL 2 and PL 'c' safety performance standard

Remotely auto zero via shorting 2 pins together



Certification :

ISO9001-2015



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1. Introduction

PT-RO-A-0 / PT-RO-A-1 / PT-RO-A-2 series TI series high-performance digital chips. The circuit design is based on SIL2, PL'c' safety performance standards. The range limit is controlled through the relay output to ensure the safety of the extrusion equipment and production line, and effectively reduce the impact of damage and unpredictable personal safety accidents on the equipment due to pressure overload.

2. Application

PT-RO-A-0 / PT-RO-A-1 / PT-RO-A-2 melt pressure sensors are suitable for extrusion equipment and production lines with precise process control.

3. Product Features

Pressure range: 0~35bar to 0~2000bar

Accuracy grade: $\pm 0.5\%$, $\pm 0.25\%$

Remotely autozero via shorting 2pins together

PL'c' safety performance level

Special diaphragm coating, resistance to melt cooling adhesion diaphragm damage

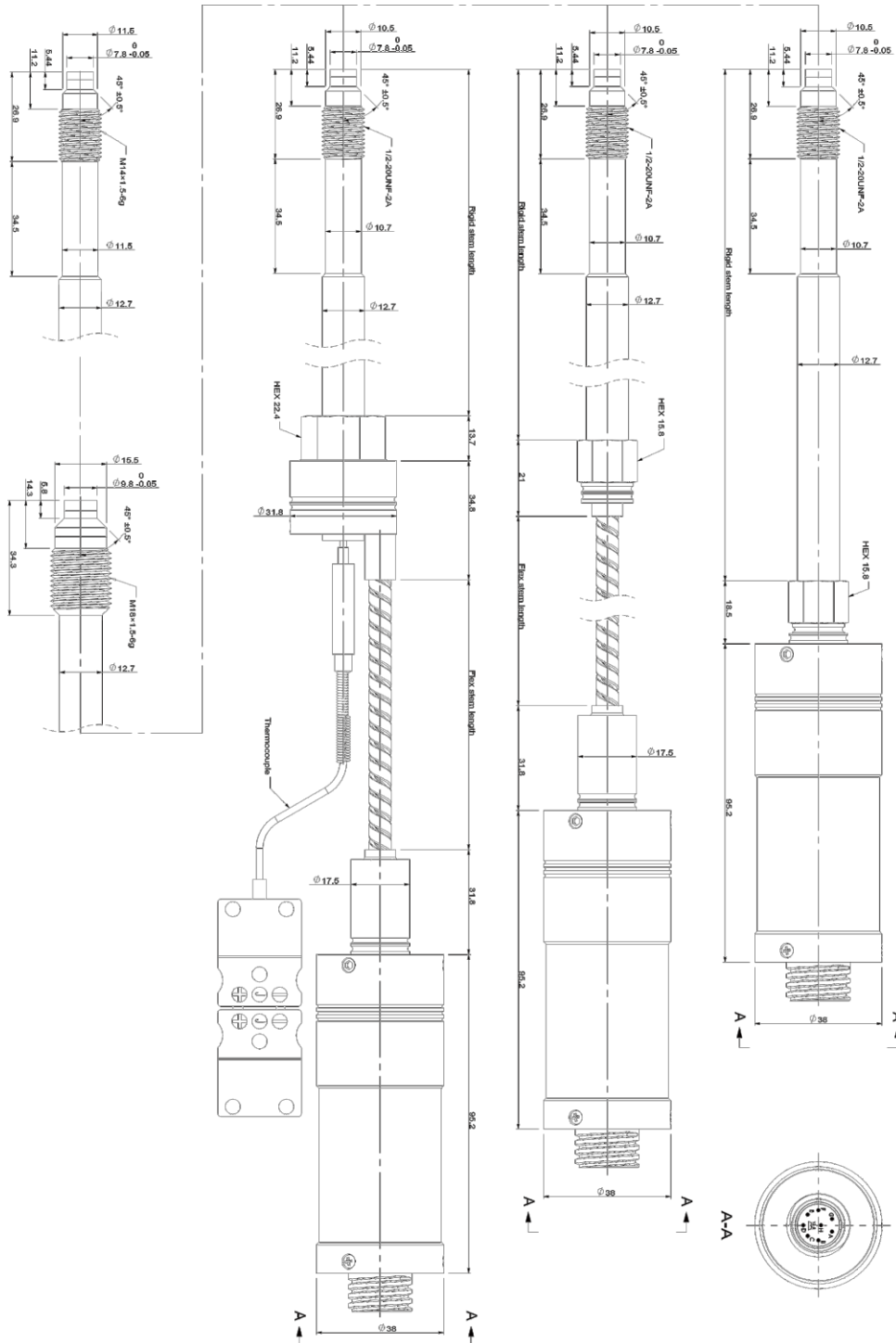
Digital-analog integrated circuit design, super anti-interference

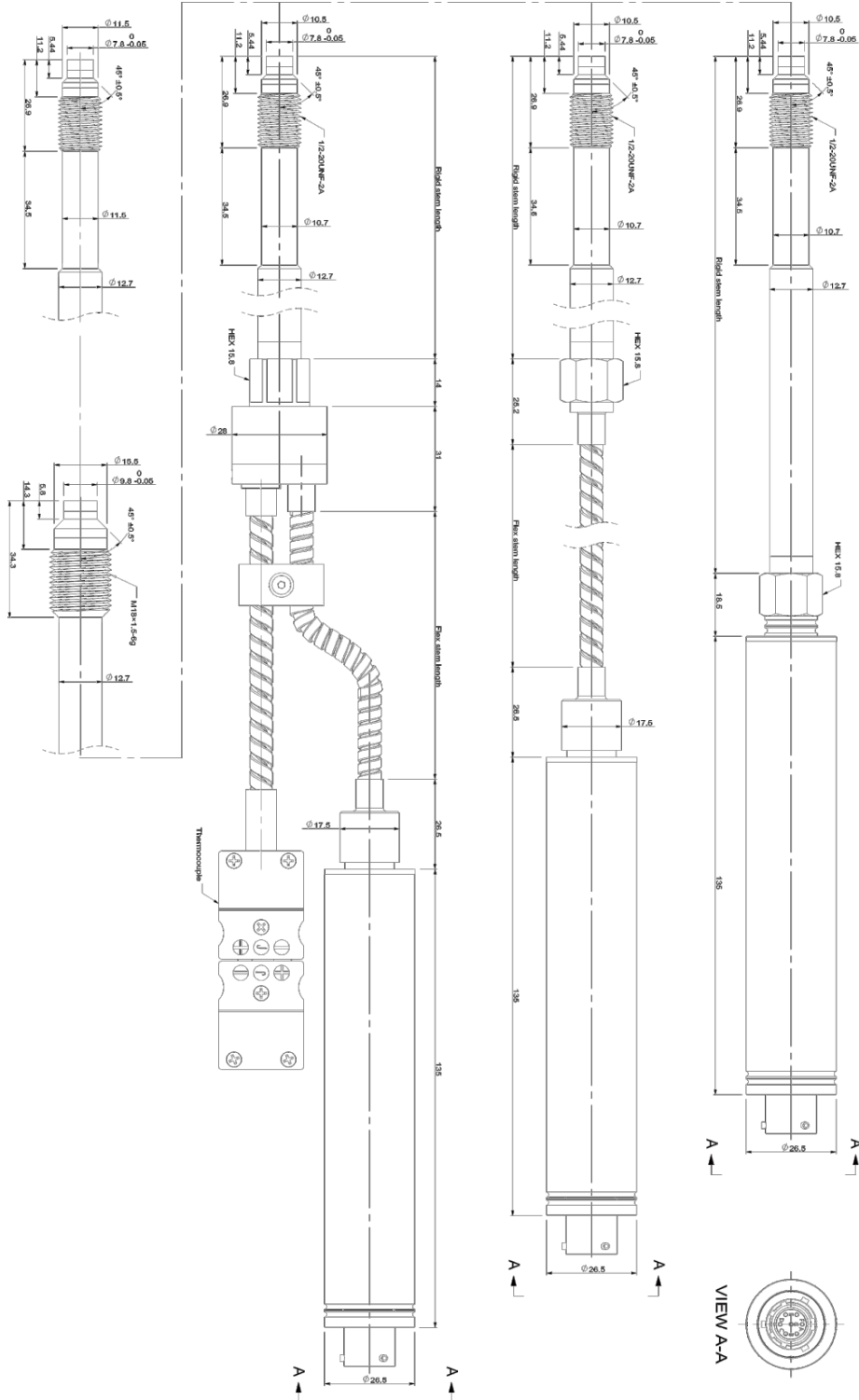


4. Technical Data

Characteristic		Mechanical and Sealing Characteristics	
Power Supply	mV/V: 10 V DC(recommended), mA or V : 24V DC	Transducer Technology	Bonded Wheatstone and Wheatstone bridge
Signal Output	3.33mV/V, 0-5V, 0-10V or 4-20mA	Diaphragm Temperature	750° F(400°C), at most
Accuracy	±0.25% FS, ±0.5% FS, ±1% FS	Diaphragm Materials	5 Different Diaphragm Options
Repeatability	±0.2% FS	Progress Connection	1/2 – 20 UNF and M14 × 1.5, M16 × 1.5, M18 × 1.5 Thread
Working Temperature	mV/V, mA: 185° F (85°c)	E – connection	5 PIN, 6 PIN, 7 PIN, 8 PIN
Overload Ability	2x FS	Install Torque	500 in/lbs , at most
Pressure Range	0-35 Bar---2000Bar	Temperature Transducer (optional)	E/J/K/PT100 Type Thermocouple Matches With
Pressure Unit	psi, Bar, kPa or MPa	Certification	Patented
Zero Adjustment	mV/V: No, mA: ± 20%	Certification	CE Certified
Zero Balance	mV/V: ± 10%: mA: ± 0.5%	Recommend Fitting	
Zero Drift (caused by progress)	1.5bar/100° F(3bar/100°)	Install Tools	Component GJ
Bridge Resistance	mV/V: 345 Ω, at least	6 Pin E – connection	Component CON06
Overload	mA: 1100 Ω, at most	Matching Connection	
Insulation Resistance	mV/V: 1000MΩ @50 Vdc mA: 100M Ω @50 Vdc	Fix Frame (electric device)	Spares No.:ZJ, cable Fitting, indicator
Shunt Calibration	80% FS ± 1% FS		

5. Dimensions



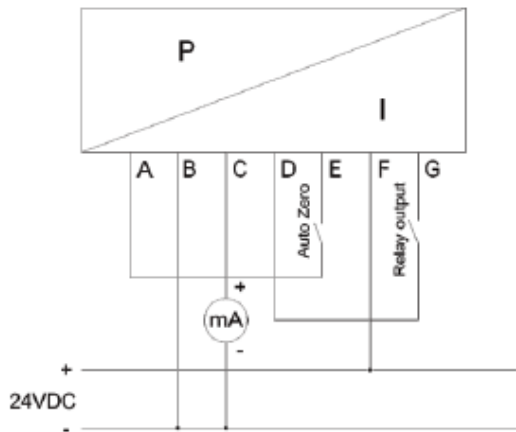


6. Electrical connection & Debugging

After the pressure sensor has been installed on the pipeline, the electrical connection must be carried out in accordance with the connection mode shown in the wiring diagram below. This series is equipped with an integrated amplifier circuit. The calibration process must be that the pipeline is heated and the pressure is zero, and the zero point is adjusted by activating the autozero function, which is started by shorting two pins together, mV signal does not have this function, can be rezero through the back-end instrument. Then 80% of the output signal is detected (see wiring diagram), and the pressure sensor (transmitter) will provide a standard 80% measured value signal.

4...20mA (3-wire)

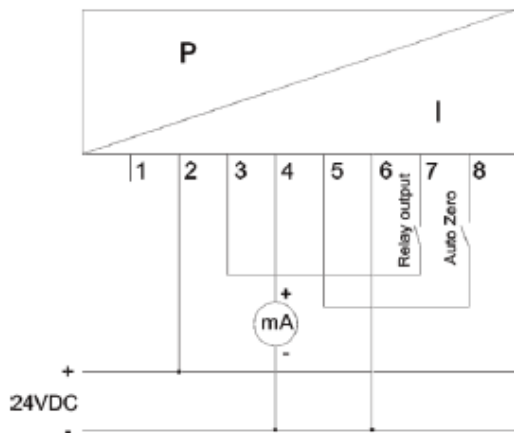
(S3)7-pin connector :62IN-5016-10-7P-4-M(AMPHENOL)



PIN	Function	Wire Color
A	Shorting A&E to rezero +	Red
B	Power - /Signal -	Black
C	Signal +	White
D	Relay output +	Green
E	Shorting A&E to rezero -	Blue
F	Power +	Yellow
G	Relay output -	Grey

4...20mA (3-wire)

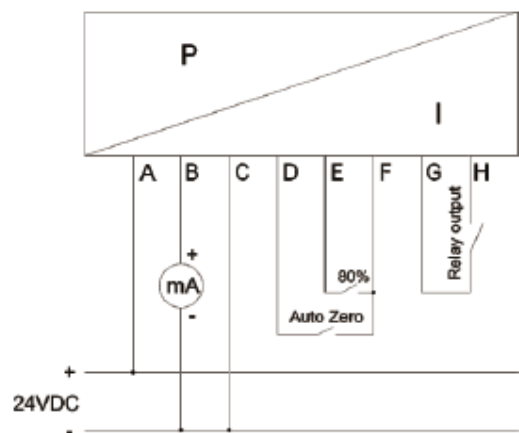
(S9) 8-pinconnector : M16 DIN/EN45326(Binder)



PIN	Function	Wire Color
1	Power +	Green
2	Power - /Signal -	Red
3	Relay output +	Yellow
4	Signal +	Black
5	Shorting 5&8 to rezero +	Grey
6	Power - /Signal -	White
7	Relay output -	Blue
8	Shorting 5&8 to rezero -	Brown

4...20mA (3-wire)

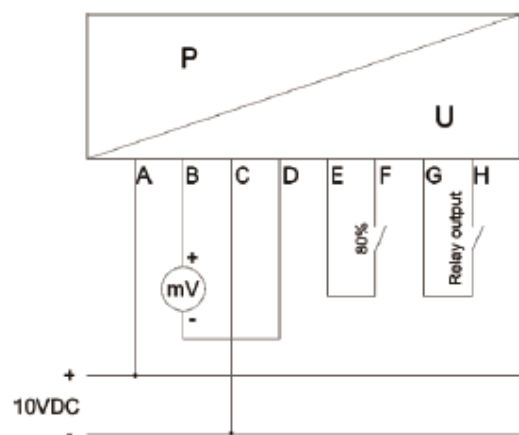
(S6) 8-pin connector : PT02A-10-8P



PIN	Function	Wire Color
A	Power +	Red
B	Power +	Black
C	Power - /Signal -	White
D	Shorting D&F to rezero +	Green
E	80% +	Blue
F	Shorting D&F to rezero - /80% -	Yellow
G	Relay output +	Grey
H	Relay output -	Brown

3.33mV/V (3-wire)

(S8) 8-pin connector : PT02A-10-8P



PIN	Function	Wire Color
A	Power +	Red
B	Signal +	Black
C	Power -	White
D	Signal -	Green
E	80% +	Blue
F	80% -	Yellow
G	Relay Output +	Grey
H	Relay Output -	Brown

7. Installation & Removal

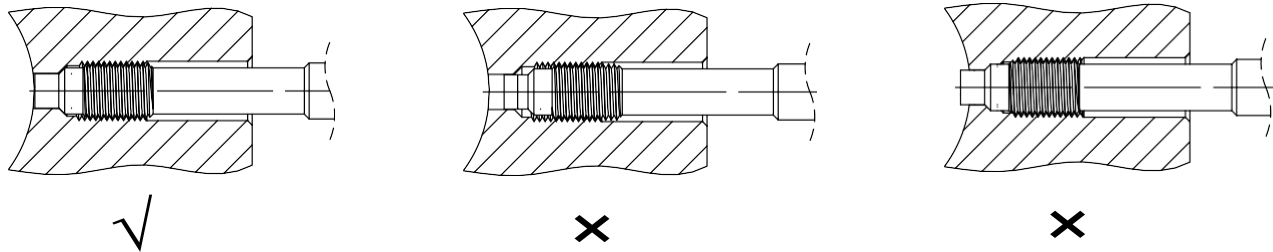
Installation

When installing the pressure sensor, the sensor hole should be within the size requirement marked in following drawing and the assembly accuracy can be checked by testing bolts. Before installing the sensor, first clean the impurities in the hole and between the threads, then the thread of the sensor is coated with heat-resistant slurry, the screw teeth can be avoided.

The installation force is very important, the installation torque of the sensor can only act on the shaft (hexagon), do not apply any force to the head of the sensor. The housing should be kept away from high temperature areas.

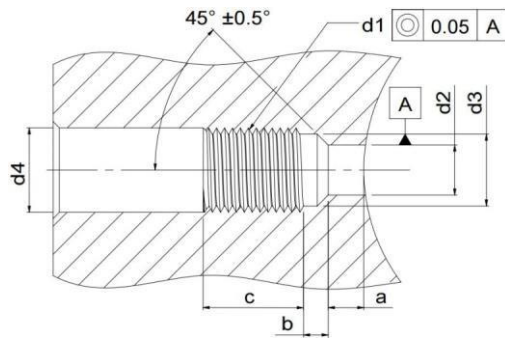
1/2–20 UNF /M14×1.5= Maximum starting torque: 40Nm

M18 x 1.5 = Maximum starting torque: 50 Nm



Removal

The removal of sensor must be done under heated conditions (plastic melting point). When remove the sensor, please note that the diaphragm has no contact pressure. The force to remove the sensor must only be applied on the shaft (hexagon), and do not apply any force to the head of the sensor.



d1	M18×1.5	M14×1.5	1/2-20UNF-2A
d2	Ø9.9 ^{+0.1}	Ø7.9 ^{+0.1}	Ø7.9 ^{+0.1}
d3	Ø16.1 ^{+0.1}	Ø11.7 ^{+0.1}	Ø10.7 ^{+0.1}
d4	Ø20	Ø15	Ø14
a	6.1 ^{-0.1}	5.7 ^{-0.1}	5.7 ^{-0.1}
b	4 ^{-0.2}	3.2 ^{-0.2}	3.2 ^{-0.2}
c	25	19	19

8. Sensors cleaning

In order to clean the diaphragm, the sealing surface and thread of the sensor must have the same temperature as the melting point of the plastic. Both the diaphragm and the sealing surface can be wiped clean with a soft cloth, and the thread can be cleaned with a steel brush or a copper brush. . (Do not touch the surface of the diaphragm with the steel brush)

9. Transport and storage

The PT-RO-A-0 / PT-RO-A-1 / PT-RO-A-2 series is usually packaged separately. The front thread of the rigid stem and the diaphragm is protected by a protective cap. This protective cap should be tightened at any time during storage, and only opened during installation.

Notes: Mounting brackets, extension cables, connectors, cleaning kits, drill kits, dummy plug etc accessories, please contact with us.

10. RECOMMENDED ACCESSORIES

<p>Pressure indicators & Pressure controllers are available for mated sensors to display and to control the pressure and for further transmission.</p>	
<p>Drilling tool kits. Drilling tool kits include all of necessary drills and taps to prepare a standard transducer mounting holes and contains the special pilot drill required to machine the 45 degree seat. Kits are available for all thread ranges of 1/2"-20UNF, M14x1.5, M18x1.5, M22x1.5 etc.</p>	
<p>Cleaning tool kits. Cleaning tool kits are designed for removing the plastic debris from the mounting hole for melt pressure and temperature sensors to keep from damaging by improperly cleaned holes. Kits are available for all thread ranges of 1/2"-20UNF, M14x1.5, M18x1.5, M22x1.5 etc.</p>	
<p>Simulators. It can be substituted for pressure transducer with mV/V output to simplify the on-line troubleshooting.</p>	
<p>Pressure transducer convertor. Convertors are designed to convert mV/V signal to amplified signal mA or Voltage.</p>	
<p>Connectors and cables. Extension cables assemble a sensor mating connector with stripped leads. The connectors are available with 5pin, 6pin, 7pin and 8pin for mated sensors.</p>	